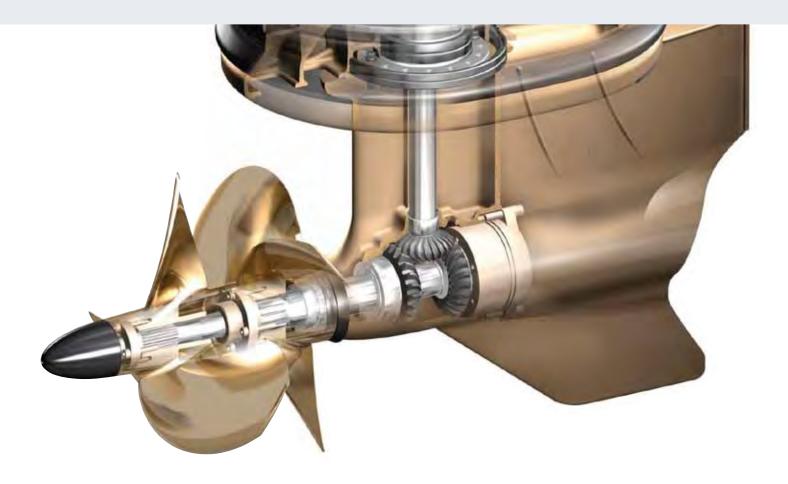
# **PROPELLER GUIDE 2012**







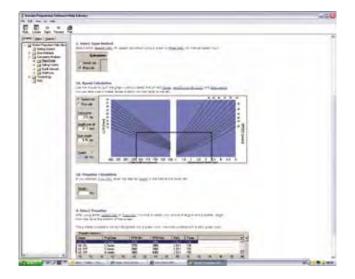
## CHOOSE THE CORRECT PROPELLER

A correct choice of propeller is absolutely vital to get the most out of the engine and drive. Their performance decides whether the power produced is turned into boat performance – or not.

And it's not only size and pitch that matters. Genuine Volvo Penta propellers are all designed for their specific task. The wide range covers propellers for shaft installations, single-propeller drives, Duoprop drives and saildrives as well as for Volvo Penta IPS.

### **MPS** tool

For correct analysis and prediction of boat related information such as propeller options, top speed, shaft dimensions, etc. Please refer to Volvo Penta Marine Propulsion Software at "vppn.volvo.com". The MPS tool is intended for the Volvo Penta organisation, our boat builders and dealers. The MPS tool is free to use.





## CONTENT

Developed for perfect match	4
Propeller anatomy	5
Duoprop technology	7

### **POWERBOAT PROPELLERS**

#### SINGLE PROPELLERS FOR AQUAMATIC

200-290 drives	10 - 11
SX drive	16

### DUOPROP PROPELLERS FOR AQUAMATIC

280 drive – Type A, B, C	8 - 9
290 drive – Type A, B, C	8 - 9
DPX drive – Type E	9
DPS-A drive – Type D, F, I	12 - 13
DPS-B drive - Type FH, IH	14 - 15
DPH drive – Type G	17
DPR drive - Type GR	17

### PROPELLERS FOR VOLVO PENTA IPS

Planing hulls - Type T, P, Q	18 - 19
Semi-planing hulls – Type TS, PS	20 - 21

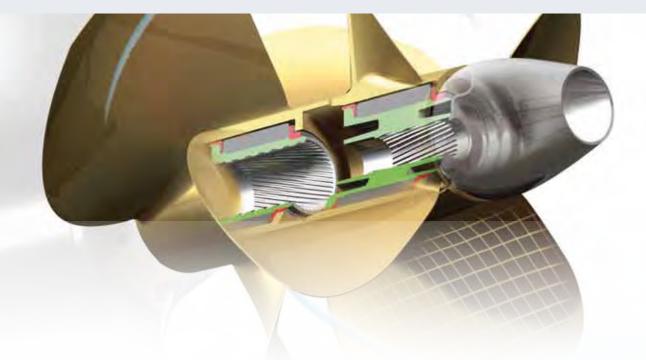
### SAILBOAT PROPELLERS

### PROPELLERS FOR S-DRIVE

Folding propellers	22 - 25
Fixed propellers	26
PROPELLERS FOR SHAFTS	
Folding propellers	22 - 25
Fixed propellers	26

### **VOLVO PENTA ANODES**

Anodes for p	oropellers and drives	27



## DEVELOPED FOR PERFECT MATCH

Volvo Penta is world-leading in propeller design. Each propeller is developed exclusively for a specific drive and engine. The design is unique and gives high efficiency at all speeds, safe handling and excellent onboard comfort. Our propellers are made from high-performance stainless steel, aluminium or nickel-bronze-aluminium depending on the specific drive and engine.

#### THE BUSHINGS

Much more than a piece of rubber! Each propeller has its bushing specifically adapted to handle turning and pulling forces. The bushing gets its final shape and performance when the correct fastening torque is applied. Essential for smooth shifting and long drive-train lifetime.

### ELECTRICAL INSULATION

To avoid costly galvanic corrosion Volvo Penta propellers have electrical insulation which is extremely important.

#### SUPER-STRENGTH MATERIAL

The different materials used are all super-strength and crafted for propeller duty. This gives a certain built-in flexibility. The material handles the forces without bending or breaking.

#### THE EFFICIENCY

A combination of curving, blade surface and cavitation design. Only when all these factors are perfect do you get maximum efficiency.

#### THE BALANCE

Each propeller is perfectly in balance, in weight, size and cavitation. Essential for secure grip in curves and driving safety.

#### THE PERFECT CURVE

Comes from thousands of computer calculations in a uniquely developed program

## PROPELLER ANATOMY

#### 3 OR 4 BLADES

A 3-blade propeller usually offers top speed performance while a 4-blade propeller provides maximum thrust and smooth cruising operation.

#### PITCH

Pitch is the theoretical distance a propeller will move through the water for each revolution (i.e. a 21" pitch propeller should move a boat forward 21" for each revolution, assuming there is no slippage).

#### CUPPED BLADES

This is a technique used to enhance the performance of propellers under certain conditions; a cupped propeller will exhibit very high efficiency at high speeds as well as minimize cavitation under heavy loads.

#### DIAMETER

Diameter is the distance across a circle encompassing all of the propeller blades. Measure from the centre of the propeller hub to the tip of the blades and multiply this by two.

#### RIGHT HAND OR LEFT HAND ROTATION

In most cases, right hand propellers are used for single engine applications and one right hand and one left hand propellers are used for twin engine applications to achieve better steering control.

#### RAKE

Rake is a special design feature. Positive rake benefits from normal bow lift to permit the use of a larger diameter propeller, while negative rake can provide extra blade strength for use in very high speed applications.

### W.O.T.

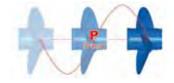
Wide open throttle. With the boat fully loaded the boat should run within 200RPM's of the maximum rated RPM of the engine.

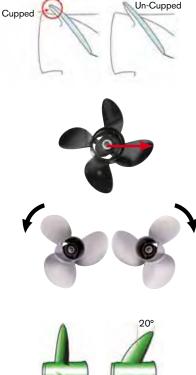
#### RPM:

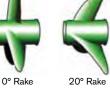
Revolutions per minute . Prop size differences have a big impact on boat performance. For example:

- If at W.O.T. the RPM is too high, you will need to try a prop with a higher pitch or higher diameter.
- If at W.O.T. the RPM is too low, you will need to try a prop with a lower pitch or a lower diameter.













## VOLVO PENTA DUOPROP

Nothing bites into the water as efficient as Duoprop. It was introduced by Volvo Penta in 1982 – the biggest event in boating since the Volvo Penta aquamatic drive was introduced.

### PERFECT BALANCE

Volvo Penta Duoprop have perfect balance between front and rear propellers. Wrong balance leads to excessive wear on the drivetrain.

### FASTER ACCELERATION, LOWER FUEL CONSUMPTION

Duoprop provides up to 30% faster acceleration and produces a top speed 5% faster than any conventional single propeller system – without increasing fuel consumption. With a partial load, you can expect between 10 and 12 % lower fuel consumption.

### FASTER PLANING

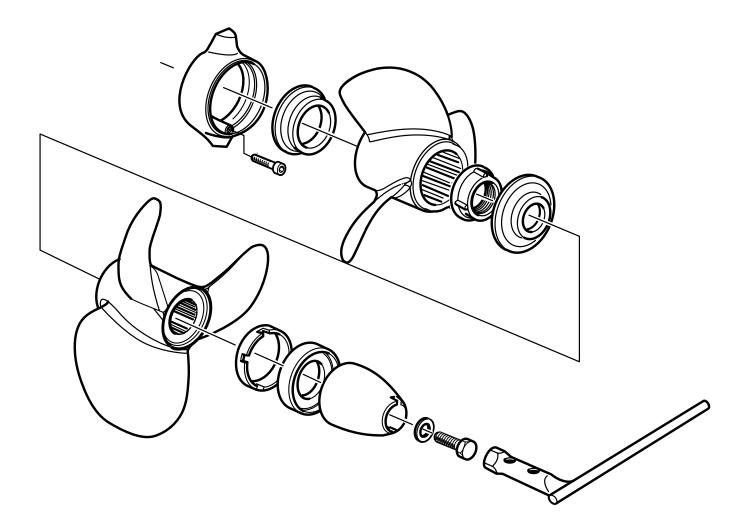
A better grip in the water means getting up and onto the plane faster. And staying there at lower revs.

#### MANOEUVRABILITY IS BETTER TOO

Whether at high speeds, making sharp turns, or when docking in a crowded marina – the grip is there. Duoprop also reduces the boat's tendency to roll.

### LOWER VIBRATION AND NOISE LEVELS

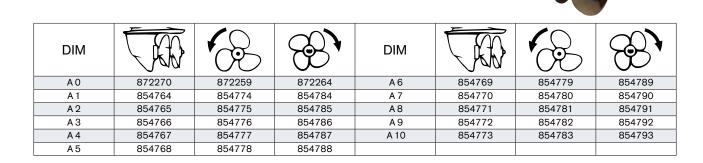
Duoprop produces lower vibration and noise levels due to the fact that shock pulses are distributed over more blades. With its counter-rotating propellers, it is almost cavitation free.



### DUOPROP FOR DP280, 290 DRIVES - TYPE A

Aluminium DP propeller for diesel engines. The unique design, of the 3-blade propeller in the front and the 4-blade propeller behind, is the key to the outstanding grip in the water.

Note! Not for KAD300



### DUOPROP FOR DP280, 290 DRIVES - TYPE B

Aluminium DP propeller for gasoline and diesel engines. The two 3-blade propellers have very thin blade profiles, demanding the highest level of precision. For speeds above 35 knots we recommend the stainless Type C propeller.



DIM			R	DIM			
B 1	854814	854822	854830	B 5	854818	854826	854834
B 2	854815	854823	854831	B 6	854819	854827	854835
В 3	854816	854824	854832	B 7	854820	854828	854836
B 4	854817	854825	854833	B 8	854821	854829	854837

### DUOPROP FOR DP280, 290 DRIVES - TYPE C

The Volvo Penta state-of-the-art stainless steel DP propeller has been specially designed to give maximum thrust where most needed. The high speed is achieved through thinner blades and powerful thrust. Greater torsional strength adds faster acceleration. The stainless steel material makes the propellers durable and highly resistant to cavitation, damage and corrosion. All these factors contribute to excellent handling and comfort.



DIM			R	DIM			R
C 2	3860877	3860602	3860603	C 5	3857496	3857462	3857466
C 3	3860878	3860604	3860605	C 6	3857497	3857463	3857467
C 4	3857495	3857461	3857465	C 7	3857498	3857464	3857468

### ACCESSORIES FOR DP280-290 TYPE A, B, C

Part No	Oty	Description
3851334	1	Propeller nut
3858458	1	Thrust ring
3858457	1	Thrust ring
875821	1	Zinc ring kit
872549	1	Propeller cone - shaft 20 mm

Part No	Qty	Description
872614	1	Propeller cone – shaft 16 mm
850443	1	Bellow kit, Exhaust (DP280)
875848	1	Bellow kit, Exhaust (DP290)
875256	1	Bellow kit, Transmission (DP280)
875826	1	Bellow kit, Transmission (DP290)

Part No Qty Description
-------------------------

873058	1	Tool kit
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml
872549	1	Propeller cone, shaft 20 mm
872614	1	Propeller cone, shaft 16 mm

### DUOPROP FOR THE DPX DRIVE - TYPE E

The stainless steel DP-E propeller is specially developed to handle the high forces of the DPX high speed drive. Handling speeds up to 75 knots put high demands on the propellers performance.



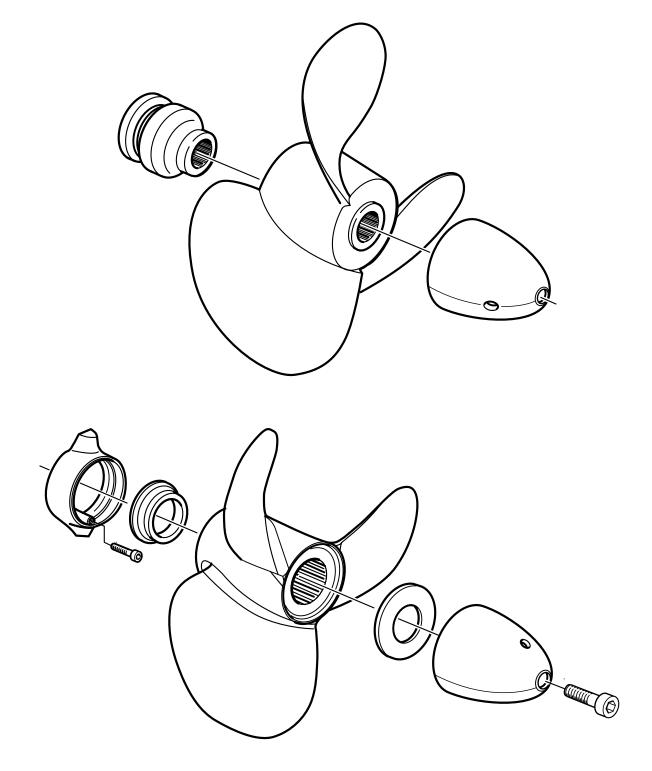
DIM			
E 2	3860065	872422	3860011
E 3	3860066	872423	3860012
E 4	3860067	872424	3860013

### ACCESSORIES THE DPX DRIVE - TYPE E

Part No	Oty	Description
3851335	1	Propeller nut
872179	1	Propeller nut
872546	1	Lock screw

Part No	Qty	Description
876631	1	Bellow kit, Exhaust
876294	1	Bellow kit, Transmission
885195	1	Tool kit

Part No	Oty	Description
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



### SINGLE PROPELLER FOR THE 200-290 DRIVES

The increased blade area of the high speed propeller makes it most suitable for use with high power engines and at high revs. In a fast boat this does not only mean increased speed, it also means that a heavily loaded boat will plane more quickly and enjoy better fuel economy. The high speed propeller's excellent reversing characteristics also mean faster and safer quayside manoeuvring.

#### ALUMINIUM HIGH SPEED LONG HUB PROPELLER

V6 and V8 engines should always be fitted with the long hub which is also suitable for 4 cylinder petrol engines.

#### HS = High Speed propeller

Ø x PITCH		
14 x 17	854977	854992
14 x 19	854978	854993
14 x 21	854979	854994
14 x 23	854980	854995
15 x 15	854981	854996
15 x 17	854982	854997
15 x 19	854983	854998
15 x 21	854984	854999
16 x 9	854985	—
16 x 13	854986	872000
16 x 15	854987	872001
16 x 17	854988	872002
16 x 19	854989	872003
16 x 21	854990	872004
16 x 23	854991	872005



#### ALUMINIUM HIGH SPEED AND STANDARD PROPELLER, SHORT HUB

STD = Standard Propeller HS = High Speed propeller

Ø x PITCH		R
14x13	813284 STD	813285 STD
14 x 15	814626 HS	814631 HS
14 x 17	814627 HS	814632 HS
14 x 19	814628 HS	814633 HS
15 x 11	813296 STD	813297 STD
15x13	813316 STD	813317 STD
15 x 15	814611 HS	814615 HS
15 x 17	814612 HS	814616 HS



### STANDARD PROPELLERS FOR 100 DRIVES WITH CYLINDRICAL SHAFT AND LOCKING PIN HS = High Speed propeller

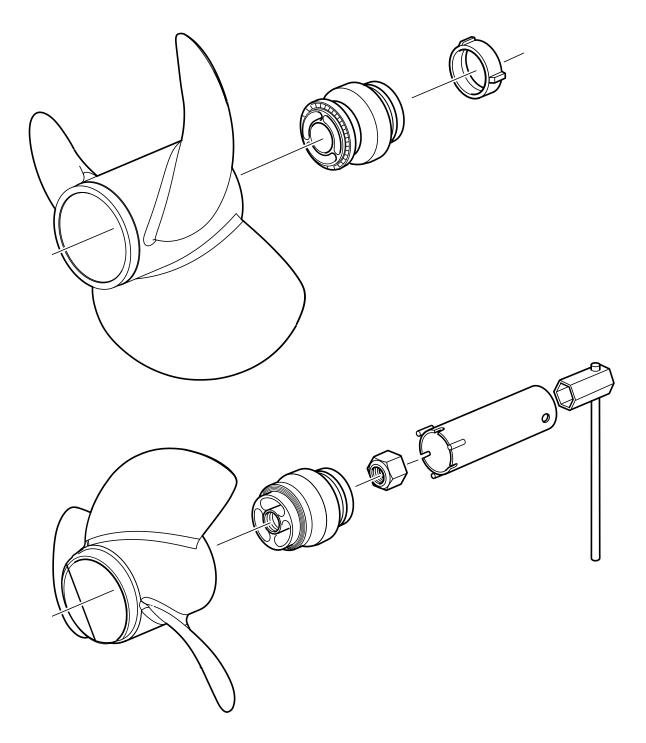
Ø x PITCH	<b>A</b>	R
13x13	813224	813233
13x15	839186 HS	
14 x 11	813227	
14 x 11	804449	
14 x 13	813229	
14 x 15	832992	



### ACCESSORIES SINGLE PROPELLERS

Part No	Qty	/ Description	Part No	Qty	/ Description	Part No O	ty Description
854045	1	Propeller cone	850004		Bellow kit, Exhaust (DP200-290)	828250 1	Lubricating gre
854047	1	Spacer ring	875256		Bellow kit,	21347121 1	Grease, prop s
897367	1	Tab washer			Transmission (DP200-290)		
850888	1	Thrust washer	873058	1	Tool kit		
850889	1	Screw					

art ino	Uty	Description
28250	1	Lubricating grease 25g
34712	11	Grease, prop shaft 400ml



### DUOPROP FOR THE DPS-A DRIVE - TYPE D

The aluminium propeller for all gasoline and diesel engines using the DPS drive, with speeds up to 35 knots. For complete kit use the I series propellers.

**Note!** Do not mix D series with I series on the same drive. For twin installations use only the same propellers. Do not mix D and I propellers.



DIM			R	DIM			R
D 0	—	3851420	3851440	D 5	—	3856345	3856355
D 1	—	3851421	3851441	D 6	—	3856346	3856356
D 2	—	3851422	3851442	D 7	—	3856347	3856357
D 3	—	3851423	3851443				

### DUOPROP FOR THE DPS-A DRIVE - TYPE F

The stainless steel option for high performance gasoline and diesel engines with DPS drive. The material used gives the propeller blades greater torsional strength. The propellers are electrically insulated from the drive to prevent galvanic corrosion.



DIM			R	DIM			R
F 2	3857563	3857557	3857558	F6	3851496	3851466	3851476
F 3	3857564	3857559	3857560	F 7	3851497	3851467	3851477
F 4	3851494	3851464	3851474	F8	3851498	3851468	3851478
F 5	3851495	3851465	3851475	F9	3851499	3851469	3851479

### DUOPROP FOR THE DPS-A DRIVE - TYPE I

The development work and experience from the successful DPH and IPS duo-propellers have been possible to transfer to a new aluminium propeller serie. The blade geometry with thinner and bigger blades (patented design) gives improved performance regarding: acceleration top speed and propeller grip.



**Note!** Do not mix D series with I series on the same drive. For twin installations use only the same propellers. Do not mix D and I propellers.

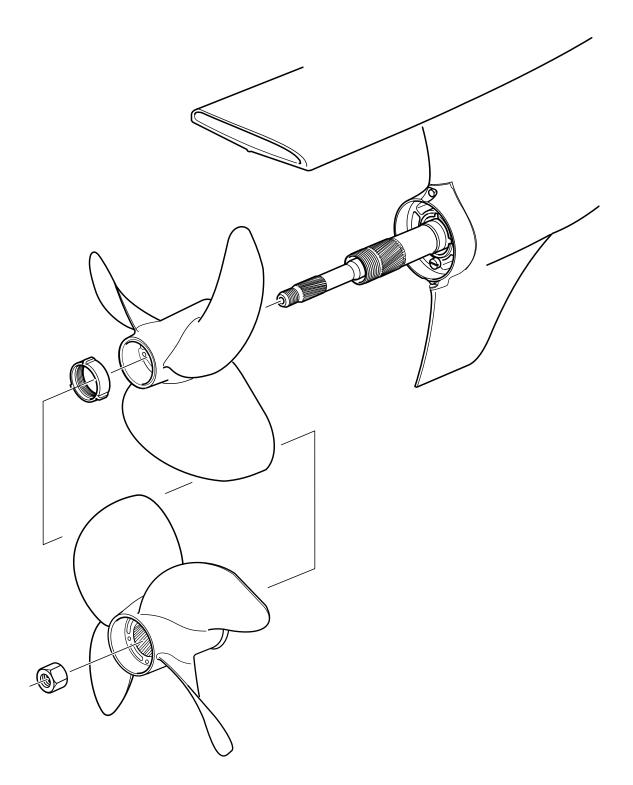
DIM			SS I	DIM			SS)
12	21258482	21260642	21657162	17	21258487	21260647	21657167
13	21258483	21260643	21657163	18	21258488	21260648	21657168
4	21258484	21260644	21657164	19	21258489	21260649	21657169
15	21258485	21260645	21657165	I 10	21258490	21260650	21657170
16	21258486	21260646	21657166				

### ACCESSORIES FOR THE DPS-A DRIVE - TYPE D, F AND I

Part No	Qty	Description
3851569	1	Propeller nut, front
3851341	1	Propeller nut, rear
3851600	1	Front spacer ring
3888916	1	Bellow kit, Exhaust
3841481	1	Bellow kit, Transmission

Part No	Qty	Description
3862797	1	Tool, front
3862808	1	Tool, rear
3855516	1	Tool kit

Part No	Qty	Description
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



### DUOPROP FOR THE DPS-B DRIVE - TYPE FH

The stainless steel option for high performance gasoline and diesel engines with DPS-B drive. Only FH and IH series propellers have the helical splines. The FH propeller is designed to transfer all thrust from the propeller to the main body of bushing. This ensures that the propeller cannot walk forward on the bushing. The propellers are electrically insulated from the drive to prevent galvanic corrosion.



DIM			R	DIM			
FH 2	3885838	3885846	3885847	FH 6	3885842	3885854	3885855
FH 3	3885839	3885848	3885849	FH 7	3885843	3885857	3885859
FH 4	3885840	3885850	3885851	FH 8	3885844	3885860	3885861
FH 5	3885841	3885852	3885853	FH 9	3885845	3885862	3885863

### DUOPROP FOR THE DPS-B DRIVE - TYPE IH

The aluminium option for high performance gasoline and diesel engines with DPS-B drive. Only FH and IH series propellers have the helical splines. IMPORTANT! IH propellers are only approved on D3 diesel and 4.3L gasoline applications below 38 knots (45mph).



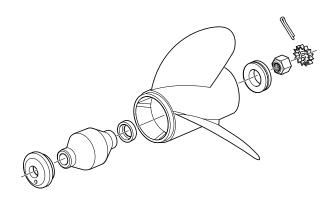
DIM			E	DIM			SS /
IH 2	21661942	21661902	21661922	IH 7	21661947	21661907	21661927
IH 3	21661943	21661903	21661923	IH 8	21661948	21661908	21661928
IH 4	21661944	21661904	21661924	IH 9	21661949	21661909	21661929
IH 5	21661945	21661905	21661925	IH 10	21661950	21661910	21661930
IH 6	21661946	21661906	21661926				

### ACCESSORIES FOR THE DPS-B DRIVE - TYPE FH AND IH

Part No Oty	Description
3851569 1	Propeller nut, front
21631162 1	Propeller nut, rear
3851600 1	Front spacer ring
21604545 1	Bushing, front
21604578 1	Bushing, rear

Part No	Oty	Description
3888916	1	Bellow kit, Exhaust
3841481	1	Bellow kit, Transmission
3862797	1	Tool, front
3862808	1	Tool, rear
3855516	1	Tool kit

Part No	Oty	Description
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



### SINGLE PROPELLERS FOR SX DRIVE

The SX propeller is available in 3-blade aluminium and stainless steel as well as 4-blade aluminium. The 3-blade SX is perfect for the standard installation and the stainless propeller being the perfect choice for high speeds. The 4-blade SX propeller is the perfect choice when acceleration and remaining planing at lower revs are important.

### 3-BLADE

ALUMINIUM Ø x PITCH		
14,3 x 21	-	3817469
14,2 x 23	-	3817470
14,5 x 19	3817473	3817468
14,8 x 17	3817472	3817467
15 x 15	3817471	3817466
15 x 16	-	-
15,5 x 12	3855476	-
15,5 x 13	3855477	3840720
15,5 x 14	3855478	-



STAINLESS STEEL Ø x PITCH	<b>A</b>	
14,75 x 17	3860714	3862462
14,75 x 19	3860715	3860708
14,75 x 21	3860716	3860709
14,25 x 23	3860717	3870710



### 4-BLADE

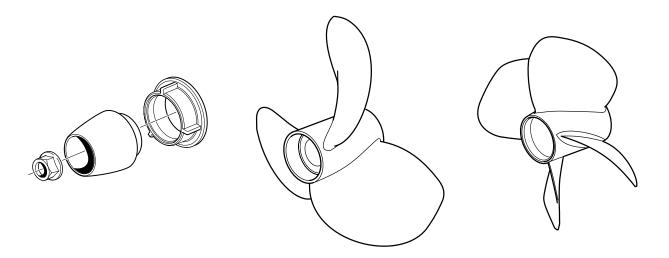
ALUMINIUM Ø x PITCH	<b>~</b> B	E Contraction of the second se
14,75 x 15	3587519	3587517
14,5 x 17	3587521	3587520
14,25 x 19	3587523	3587522
14 x 21	3587525	3587524
14 x 23	3587527	3587526



### ACCESSORIES FOR THE SX DRIVE - ALUMINIUM, STAINLESS STEEL

Part No	Oty	Description
3850984	1	Propeller nut kit
	1	Nut
	1	Retainer
3852350	1	Spacer
3852056	1	Cotter pin

Part No	Oty	Description
3587601	1	Propeller Bushing
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



### DUOPROP FOR THE DPH DRIVE - TYPE G

The combination of a 3-blade front and a 4-blade rear propeller, is the key to the tremendous grip in the water. The new generation DP propellers has been specially developed to handle the tremendous torque and power from the D4 and D6 engines. Performance is outstanding and the special nickel-aluminium-bronze alloy complete with full electric isolation ensures minimum growth and excellent corrosion resistance.



DIM			8	DIM			
G2	3587375	3587386	3587388	G7	3587382	3587398	3587399
G3	3587378	3587389	3587390	G8	3587383	3587400	3587401
G4	3587379	3587391	3587392	G9	3587384	3587402	3587403
G5	3587380	3587393	3587394	G10	3587385	3587404	3587405
G6	3587381	3587395	3587397				

### ACCESSORIES FOR THE DPH DRIVE - TYPE G

Part No	Qty	Description
3807136	1	Propeller Cone kit (cone

3807136	1	Propeller Cone kit (cone, front & rear nut)
3863211	1	Propeller nut, front
3863213	1	Propeller nut, rear
21318669	1	Tool

Part No	Oty	Description
3588753	1	Bellow kit, Exhaust
356278	1	Bellow kit, Transmission
828250	1	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### DUOPROP FOR THE DPR DRIVE - TYPE GR

The GR propeller is developed to handle the outstanding demand for thrust and strength placed by the DPR high speed drive developed for the D4 and D6 engines. Made in stainless steel.



DIM		<b>A</b>	
GR7	3863492	3863501	3863502
GR8	3863493	3863503	3863504
GR9	3863494	3863505	3863506

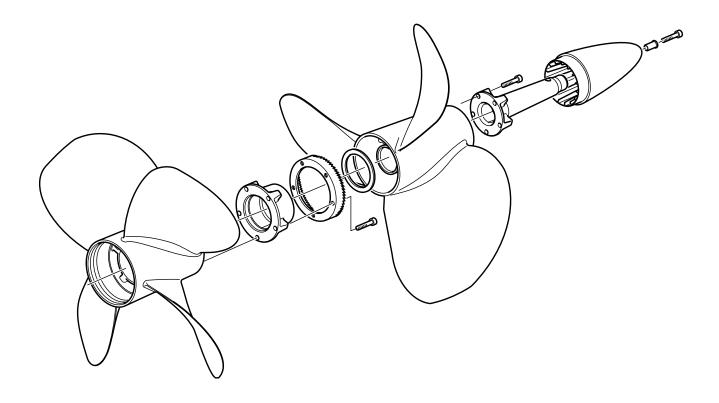
### ACCESSORIES FOR THE DPR DRIVE - TYPE GR

Part No Oty Description

	,	
3863211	1	Propeller nut, front
3863213	1	Propeller nut, rear
3588753	1	Bellow kit, Exhaust
356278	1	Bellow kit, Transmission

Part No Oty	Description
21318669 1	Tool
828250 1	Lubricating grease 25g

21347121 1 Grease, prop shaft 400ml



### PROPELLERS FOR VOLVO PENTA IPS I DRIVE - TYPE T

The nickel-aluminium-bronze propeller is developed to add to the revolutionary IPS propulsion system's outstanding performance. The design combined with a material that withstands corrosion, as well as minimizing growth, ensure optimum performance and outstanding manoeuvrability.



TYPE T DIM	5 AD	· P	E.	DIM	5 AD	<b>A</b>	B.
T2	3861092	3861093	3861094	T7	3861107	3861108	3861109
Т3	3861095	3861096	3861097	T8	3861110	3861111	3861112
T4	3861098	3861099	3861100	Т9	3861113	3861114	3861115
T5	3861101	3861102	3861103	T10	3861116	3861117	3861118
Т6	3861104	3861105	3861106				

### ACCESSORIES FOR PROPELLERS TO VOLVO PENTA IPS DRIVE - TYPE T

Part No Oty	Description
21297787 1	Propeller cone kit
3886126 1	Propeller cone
3861207 1	Propeller nut
3862454 1	Plastic ring

Part No	Oty	Description
3861209	1	Lock ring
3861087	1	Lock nut
3861088	1	Lock plate
963699	9	Hex. socket screw

Part No	Oty	Description
21686492	2	Line cutter
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### PROPELLERS FOR VOLVO PENTA IPS II DRIVE - TYPE P



TYPE P DIM			8	DIM	Ta		SS,
P1	3843980	3843981	3843982	P5	3843965	3843966	3843967
P2	3843956	3843957	3843958	P6	3843968	3843969	3843970
P3	3843959	3843960	3843961	P7	3843971	3843972	3843973
P4	3843962	3843963	3843964	P8	3843974	3843975	3843976

### ACCESSORIES FOR THE IPS DRIVE - TYPE P

Part No Oty	Description
21154200 1	Propeller cone
1	Spacer sleeve
3843992 1	Plastic ring

Part No Q	ty Descripti	on
3593639 1	Felt washer	
21154206 1	Propeller nu	ıt
21154277 1	Propeller nu	ıt

Part No	Oty	Description
21686494	1	Line cutter
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### PROPELLERS FOR VOLVO PENTA IPS III DRIVE - TYPE Q

							•
TYPE Q DIM	5 AD		88,	DIM	Ta		SS,
Q1	21433621	21433601	21433611	Q5	21433625	21433605	21433615
Q2	21433622	21433602	21433612	Q6	21433626	21433606	21433616
Q3	21433623	21433603	21433613	Q7	21433627	21433607	21433617
Q4	21433624	21433604	21433614				

### ACCESSORIES FOR PROPELLERS TO VOLVO PENTA IPS DRIVE - TYPE Q

Part No Oty	Description
40005165 1	Propeller cone
40005161 1	Propeller nut

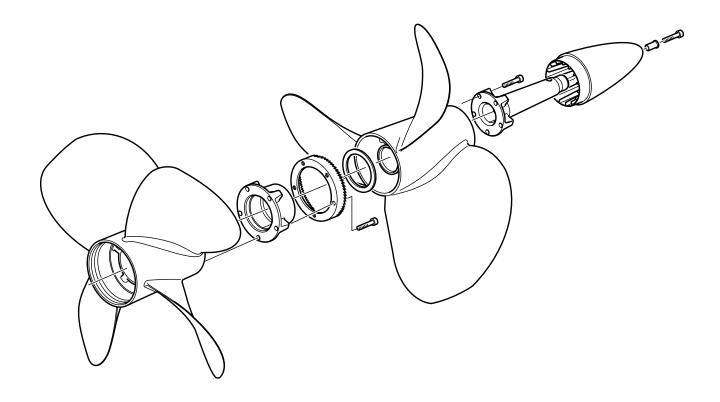
Propeller nut

40005157 1

F	Part No	Qty	Description
2	1235219	91	Felt washer
9	63699	11	Hex socket screw
2	4000516	51	Spinner

#### Part No Qty Description

21686496		Line cutter
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



### VOLVO PENTA SEMIPLAN IPS I DRIVE - TYPE TS

The nickel-aluminium-bronze propeller is developed to add to the revolutionary IPS propulsion system's outstanding performance. The design combined with a material that withstands corrosion, as well as minimizing growth, ensure optimum performance and outstanding manoeuvrability.



TYPE T DIM	50		B,	DIM	50		E.
TS3	21368025	21368026	21368027	TS5	21258473	21258474	21258475
TS4	21368016	21368017	21368018	TS6	21368012	21368013	21368014

### ACCESSORIES FOR PROPELLERS TO VOLVO PENTA IPS DRIVE - TYPE TS

Part No Oty	Description
21297787 1	Propeller cone kit
3886126 1	Propeller cone
3861207 1	Propeller nut
3862454 1	Plastic ring

Part No	Oty	Description
3861209	1	Lock ring
3861087	1	Lock nut
3861088	1	Lock plate
963699	9	Hex. socket screw

Part No	Oty	Description
21686492	2	Line cutter
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### VOLVO PENTA SEMIPLAN IPS II DRIVE - TYPE PS

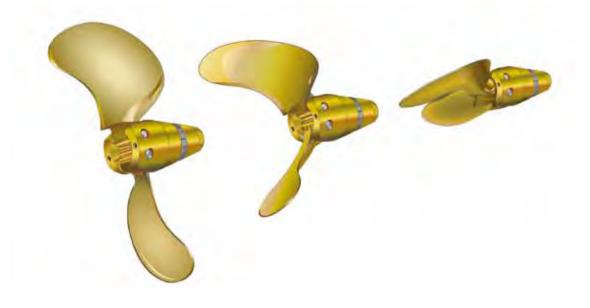
TYPE P DIM			8	DIM			SS,
PS4	21622828	21622814	21622823	PS5	21622827	21622813	21622822

### ACCESSORIES FOR THE IPS DRIVE - TYPE PS

Part No (	Qty	Description
21154200	1	Propeller cone
	1	Spacer sleeve
3843992	1	Plastic ring

Part No Oty	Description
3593639 1	Felt washer
21154206 1	Propeller nut
21154277 1	Propeller nut

Part No	Oty	Description
21686494	1	Line cutter
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml



## FOLDING PROPELLERS

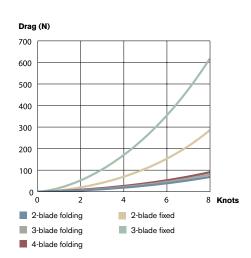
Volvo Penta folding propeller offers up to 1.5 knots higher speed under sail compared with a fixed propeller. With no complicated machinery or mechanisms to cause trouble, the propellers provide superb reliability. The folding propellers are manufactured from a nickel-aluminium-bronze alloy which ensures excellent corrosion resistance.

The folding propeller's greatest advantage is its low drag under sail. The folding propellers offer outstanding manoeuvrability. Despite being a folding propeller, reverse thrust is fully comparable with that of a fixed propeller. The 3- and 4-blade propellers offer more or less the same speed as a 3-blade fixed propeller across the full rev range. Up to 8 times lower drag compared to a 3-blade fixed propeller. And, what's more, the unique blade profile promotes an extremely quiet and vibration free operation.

### VOLVO PENTA PROPELLER RANGE

SAILDRIVE	D1-13	D1-20	D1-30	D2-40	D2-55	D2-75
Folding propellers, 2-blade	0	0	0	0		
Folding propellers, 3-blade		0	0	0	0	0
Folding propellers, 4-blade					0	0
Fixed propellers	0	0	0	0	0	0

SHAFT	D1-13	D1-20	D1-30	D2-40	D2-55	D2-75	D3-110	D3-150	D3-180
Folding propellers, 2-blade	0	0	0	0					
Folding propellers, 3-blade		0	0	0	0	0			
Folding propellers, 4-blade					0	0	0		



Water drag were measured in a test carried out by SSPA Maritime Consulting. Propellers mounted on S-drives were measured. The lower drag produced by the Volvo Penta folding propellers can boost sailing speed by up to 1.5 knots.

### 2-BLADE FOLDING PROPELLER

Available for both sail drive and shaft. Propeller size has to be calculated to match engine and gear ratio. Use calculation program or propeller diagrams. For a complete propeller, order one blade kit and one hub kit.

BLADE KITS*	S-DRIVE & SHAFT	SHAFT
Ø x PITCH	€_0€	
14 x 7	21629132	21629136
14 x 8	21629140	21629144
15 x 8	21629147	21629152
15 x 10	21629158	21629167
16 x 10	21629173	21629177
16 x 11	21629182	21629186
17 x 11	21629190	21629194
17 x 12	21629198	21629201
18 x 12	21629205	21629211
19 x 13	21629214	21629218

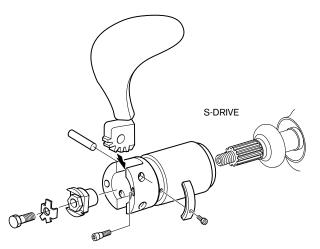


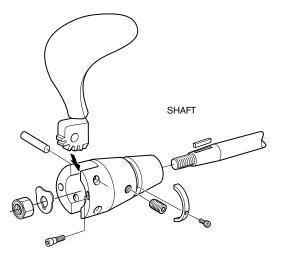


Propeller size has to be calculated to match engine and gear ratio. Use calculation program or propeller diagrams.

	HUB KI	TS FOR 2-BLADE	FOLDING PROPE	LLER *	
S-DRIVE			SHAFT		1
S-drive 120/130/S MS25S, 150S 21630720	<b>Shaft 25 mm</b> Taper 1:10 Key 6 mm 21630721	<b>Shaft 30 mm</b> Taper 1:10 Key 8 mm 21630722	<b>Shaft 1 1/4"</b> Taper 1:16 Key 5/16 21630724	<b>Shaft 1"</b> Taper 1:16 Key 1/4 21630723	HUB KIT Pre-drilled, 21630725

\* For a complete propeller, order one blade kit and one hub kit.





### ACCESSORIES 2-BLADE FOLDING

Part No	Qty	Description	
3584466	1	Propeller nut	
3851994	1	Lock washer	
946730	1	Hexagon screw	
21626924	2	Shaft	
3595221	2	Lock screw	
3581246	2	Screw	
3858399	1	Zinc anode kit	S-drive
3858400	1	Magnesium anode kit	S-drive
963677	3	Hex. socket screw	

Part No	Oty	Description		
3888491	1	Anode kit	Shaft	
3888493	1	Anode kit	Shaft	
963675	2	Hex. socket scre	w	
1161053	1	Locking fluid		
828250	1	Lubricating grea	se 25g	
21347121	1	Grease, propelle	er shaft 400ml	
873475	1	Tab washer		
873473	1	Nut		
873474	1	Key		

### **3-BLADE FOLDING PROPELLER**

Available for both sail drive and shaft. Propeller size has to be calculated to match engine and gear ratio. Use calculation program or propeller diagrams. For a complete propeller, order one blade kit and one hub kit.

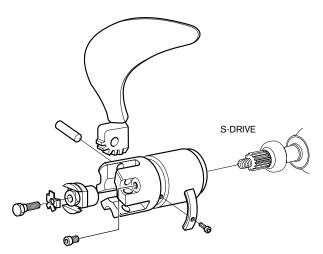
BLADE KITS*	S-DRIVE & SHAFT	SHAFT
Ø x PITCH	K S	P
14 x 7	—	3583409
14 x 8	—	3583410
14 x 9	3583382	3583411
15 x 9	3583283	3583412
15 x 10	3583384	3583413
16 x 10	3583385	3583414
16 x 11	3583386	3583415
17 x 11	3583387	3583416
17 x 12	3583388	3583417
18 x 12	3583389	3583418
18 x 13	3583390	3583419
18 x 14	3583391	3583420
18 x 15	3583392	3583421
18 x 16	3584031	3583422
19x16	3583393	3583423

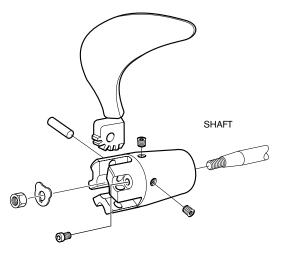




	HUB K	ITS FOR 3-BLADE	FOLDING PROPE	ELLER *	
S-DRIVE	DRIVE SHAFT				
S-drive 110/S, 120/S, MS25S/SR 3858955	<b>Shaft 25 mm</b> Cone ratio 1:10, Wedge 6 mm, 3583424	Shaft 30 mm Cone ratio 1:10, Wedge 8 mm, 3583425	<b>Shaft 1"</b> Cone ratio 1:16, Wedge 1/4", 3583426	<b>Shaft 11/4"</b> Cone ratio 1:16, Wedge 5/16", 3583427	HUB KIT Pre-drilled, 3583428

\* For a complete propeller, order one blade kit and one hub kit.





### ACCESSORIES 3-BLADE FOLDING

Part No	Qty	Description
3584466	1	Propeller nut
3851994	1	Lock washer
946730	1	Hexagon screw
3581243	3	Shaft
963695	3	Hex. socket screw
3581246	2	Screw
3858399	1	Zinc anode kit
3858400	1	Magnesium anode kit

Part No	Oty	Description
963677	3	Hex. socket screw
1161053	1	Locking fluid 10ml
873473	1	Nut
873475	1	Tab washer
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### 4-BLADE FOLDING PROPELLER

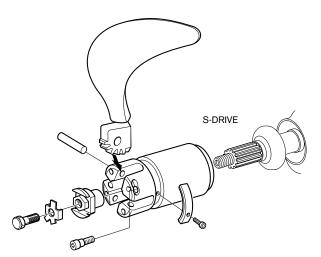
Available for both sail drive and shaft. Propeller size has to be calculated to match engine and gear ratio. Use calculation program or propeller diagrams. For a complete propeller, order one blade kit and one hub kit.

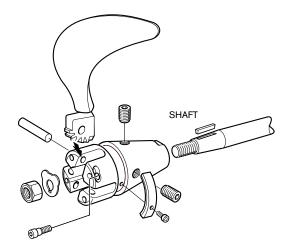
BLADE KITS*	S-DRIVE & SHAFT	SHAFT
Ø x PITCH	€ FE	F
20 x 14	3583917	3583918
21 x 15	3583919	3583920
22 x 16	3583921	3583922
22 x 18	3583923	3583924
22 x 20	3583925	3583926



	HUB KITS FOR 4-BLADE FOLDING PROPELLER *							
S-DRIVE	E SHAFT							
S drive 120/S, MS25S 3583927	<b>Shaft 25 mm</b> Taper 1:10, Key 6 mm 3583928	<b>Shaft 30 mm</b> Taper 1:10, Key 8 mm 3583929	<b>Shaft 35 mm</b> Taper 1:10, Key 10 mm 3583930	<b>Shaft 40 mm</b> Taper 1:10, Key 12 mm 3584137	<b>Shaft 1 1/4"</b> Taper 1:16, Key 5/16 3583931	<b>Shaft 1 1/2"</b> Taper 1:16, Key 3/8 3583932	HUB KIT Pre-drilled, 3583933	

\* For a complete propeller, order one blade kit and one hub kit.





### ACCESSORIES 4-BLADE FOLDING

Part No	Qty	Description
3584466	1	Propeller nut
3851994	1	Lock washer
946730	1	Hexagon screw
3583951	4	Shaft
963695	4	Hex. socket screw
3581246	2	Screw
3584442	1	Zinc anode kit
3584443	1	Magnesium anode kit
963677	3	Hex. socket screw

Part No	Qty	Description
1161053	1	Locking fluid
873475	1	Tab washer
873473	1	Nut
873474	1	Кеу
828250	2	Lubricating grease 25g
21347121	1	Grease, prop shaft 400ml

### FIXED PROPELLERS FOR S-DRIVE

Volvo Penta's S-drive propellers for 110S and 120S are manufactured of aluminium and bronze alloys, developed to withstand salt water and cavitation damage. The propellers are manufactured to a high and consistent quality under rigid quality controls.

2-BLADE (S-DRIVES 110S, 120S, 130S and 150S)

<b>S-DRIVE</b> Ø x PITCH	
14 x 7	21351239
14 x 8	21351270
14 x 9	21351241
14 x 11	21351275
15 x 11	21351281
16 x 11	21351235
16 x 13	21351240
17 x 14	21351232
17 x 16	21351265
17 x 17	21353570
19x17	21351284



### 3-BLADE (S-DRIVES 110S, 120S, 130S and 150S)

S-DRIVE Ø x PITCH	<i>B</i>
14 x 9	21381258
14 x 11	21381260
14 x 12	21381262
15 x 12	21381264
15 x 13	21381265
16 x 11	21381283
17 x 12	21381274
17 x 13	21381275
17 x 14	21401615
17 x 15	21381279
17 x 16	21381280
18 x 16	21381042



### 2-BLADE (S-DRIVES 50S, 100S)

S-DRIVE	Ø x PITCH	
MB2A	12x8	855095
MD5A	14 x 7	851794
MD6A	14 x 8	839514
MB10A, MD11C	16 x11	839191

### ACCESSORIES FOR S-DRIVE

Part No	Qty	Description
850396	1	Propeller cone kit
851773	1	Screw
850888	1	Plastic washer

Part No	Qty	Description
828250	1	Lubricating grease 25g
21347121	1	Grease, propeller shaft 400ml

## VOLVO PENTA ANODES

Anodes are to be sacrificed in order to protect the drive unit and propeller against galvanic corrosion. Volvo Penta anodes are tested and specially produced for Volvo Penta drives and propellers.

The specifications are, in certain cases, more stringent than any other marine materials standards in the world. If 50% or more of the anode has been eaten away by corrosion it must be replaced in order to, once more, fulfil its vital function.

Never jeopardize safety and performance by fitting a non-genuine anode. Remember to never paint over the anodes.



	Lower Gear Anode		Spray Plate Anode		
	Zinc	Magnesium	Zinc	Magnesium	Aluminium
Single Aquamatic					
100 drive	875810				
200 – 290 SP drives	875815	876137			
Duoprop Aquamatic					
280 – 290 DP drive	875821	876138			
DPX drive			876638		
DPS drive			3888814	3888815	3888813
SX / DP-S			3855411	3855412	3863193
DPH drive			3588746	3588750	3588748
DPR drive			3589875	3589877	3589876
S-drive					
120S	876286	876604			
130S /150S (2 pice)	3888305	3888306			

	Transom Shield Anode		
	Zinc	Magnesium	Aluminium
Aquamatic			
280 drive	832598	873179	
290 SP, DP drive	852835	873178	
DPX drive	872139		
DPS drive	3888817	3888818	3888816
SX / DP-S	3854130	3855610	3586461
DPH drive	3588745	3588768	3588770
DPR drive	3588745	3588768	3588770

	Proppel	Proppeller Anode	
	Zinc	Magnesium	
Propellers for S-drive			
Folding propeller - 2 blade	3858399	3858400	
Folding propeller - 3 blade	3858399	3858400	
Folding propeller - 4 blade	3584442	3584443	
Propellers for Shafts			
Folding propeller - 2 blade	3888491	3888493	
Folding propeller - 4 blade	3584442	3584443	
Fixed propeller			
For 30 mm propeller shaft W3/4	833913		
For 35 mm propeller shaft W7/8	833915		
For 40 and 45 mm propeller shaft W1	828140		
For 25 mm propeller shaft M16	873411		
For 30 mm propeller shaft M20	873412		
For 35 and 40 mm propeller shaft M24	873413		
For 45 mm propeller shaft M30	873415		

	Anode	
Volvo Penta IPS		
Lower Gear Anode	3593981	
Transom Anode	40005875	
ACP	21174476	

### Type of water

Find our general recommendation on which type of anode should be used in what water type in below table.

#### Saltwater – Zinc Brackish water – Aluminum Freshwater – Magnesiur

**Freshwater** – Magnesium Zinc and aluminum anodes will if left in freshwater become covered with a white oxide which effectively passivate the anode, zinc anodes suffer

If the anode becomes passive, the drive will start to sacrifice itself, this will cause serious damage. Magnesium anodes will wear off much to fast in saltwater.

a similar problem even in brackish water.



For the right propeller match: Use the MPS (Marine Propulsion Software) configuration tool, available on vppn.volvo.com



www.volvopenta.com